

PROPELLER INSTALLATION INSTRUCTIONS FOR SENSENICH 74DM7S14 PROPELLER ON CESSNA 172, MODELS I,K,L,M,N,P

- I. Remove Cessna spinner assembly, McCauley Propeller and mounting bolts per instructions in Cessna 172 Maintenance Manuals. NOTE: Cessna spinner will be re-installed with Sensenich Propeller. Original McCauley attaching bolts can be used to install Sensenich Propeller.

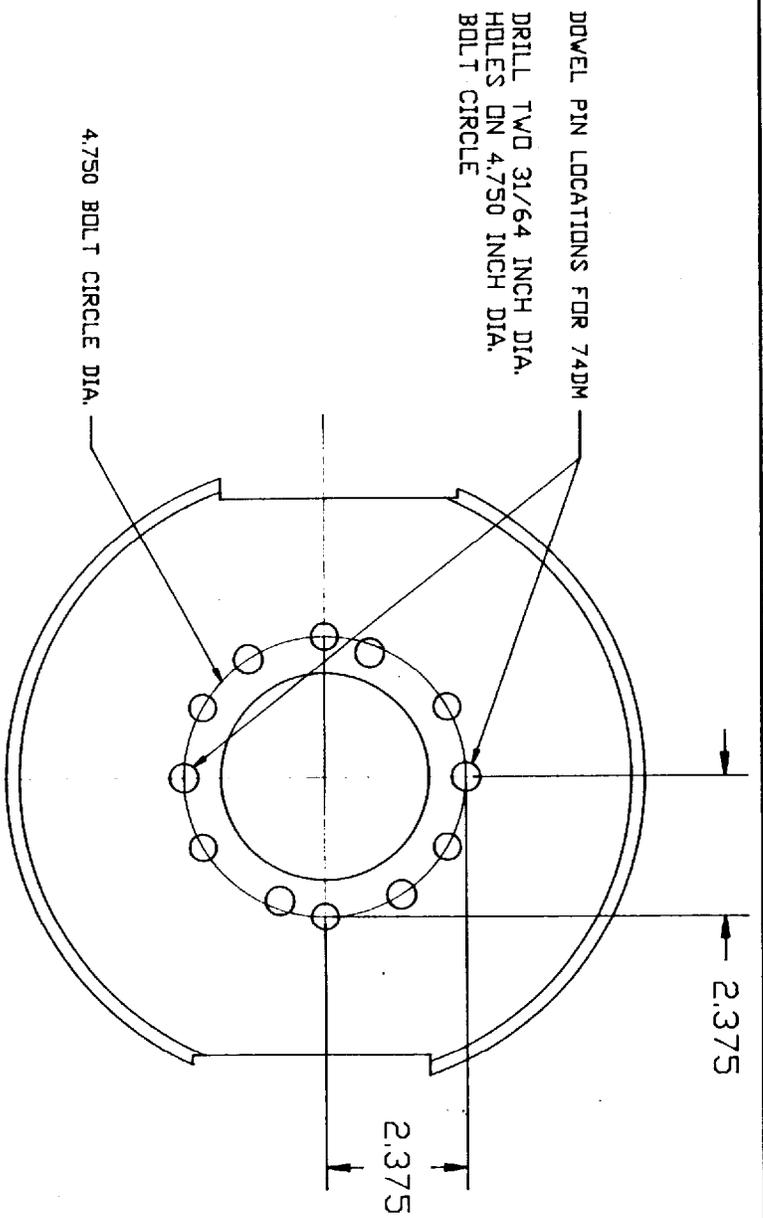
- II. INSTALLATION OF 74DM7S14 PROPELLER: (REFER TO DRAWING)
 - a. Drill dowel pin holes in aft spinner bulkhead (P/N 0550321-10 OR EQUIV.), as per drawing #B-1745.
 - b. Install propeller, aft spinner bulkhead (P/N 0550321-10 OR EQUIV), and spacer assembly on engine flange as per included drawing #SPC-B901.
 - c. Position forward spinner bulkhead (P/N 0550321-4 OR EQUIV.), and insert propeller attaching bolts(6 each AN7H-77AS bolts and AN960-716 washers (furnished) or McCauley bolt kit #B-4622-20 (not-furnished)).
 - d. Tighten propeller attaching bolts (480 to 540 in- lb.). Install 0.040 inch diameter stainless steel safety wire (not furnished).
 - e. Install spinner cap (P/N 0550236-8 OR EQUIV.).

- III. WEIGHT AND BALANCE:
 - a. Revise the aircraft weight and balance. The Sensenich Propeller assembly (propeller, spacer, and attaching bolts) weight 40.45 lbs. The propeller assembly moment arm is -38.8 inches.

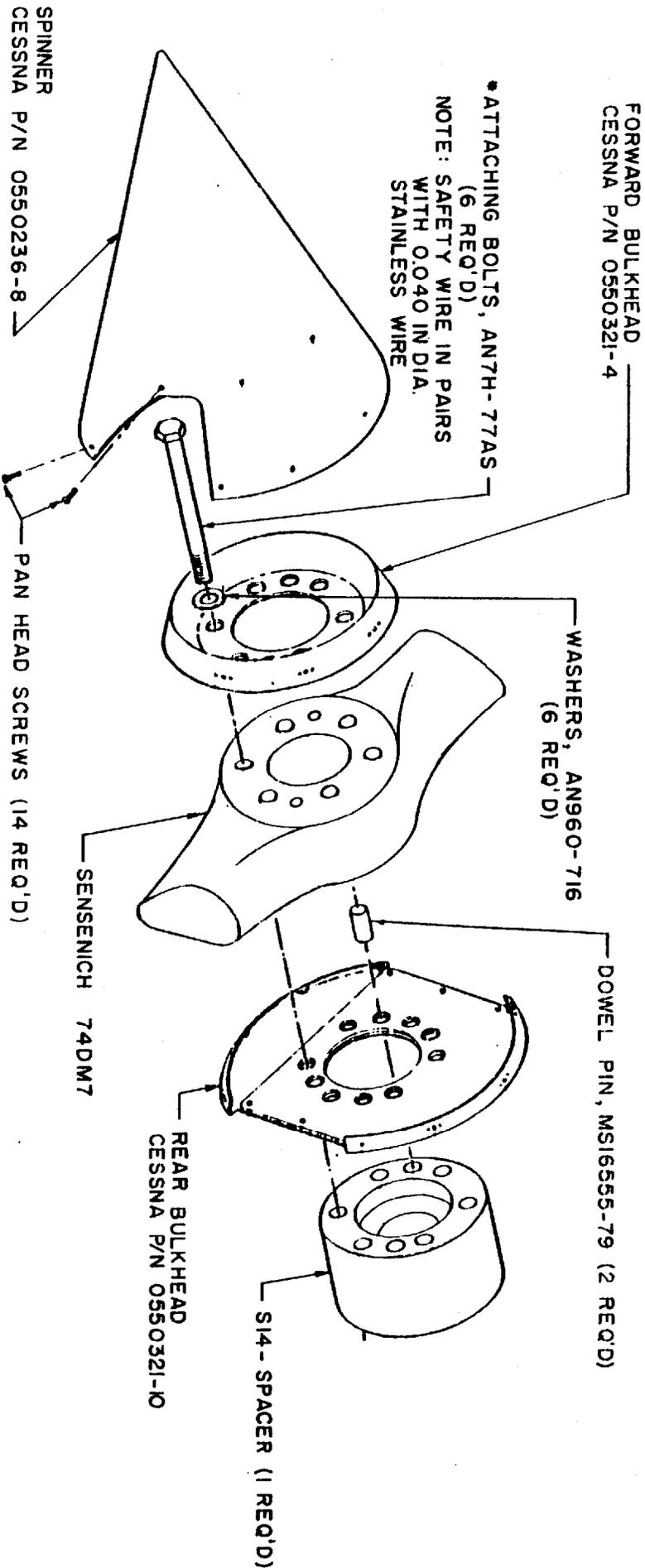
- IV. Supplemental Flight Manual or Flight Manual Supplement must be installed in aircraft when the above alteration is made. Fill out a 377 form for the alteration and make all necessary changes to the aircraft records.

**74DM7S14 INSTALLATION
Cessna 172 I,K,L,M,N,P
K.C.D. 12/20/90**

MODIFICATION TO CESSNA
 REAR SPINNER BULKHEAD,
 P/N 0550321-10, REQUIRED
 FOR INSTALLATION OF
 SENSENICH 74DM7S14
 PROPELLER



MATERIAL:			
STOCK:			
HEAT TREAT:			
FINISH:			
WEIGHT:			
SCALE: NONE			
DESIGN:			
DRAWN: KGD			
TR. DATE:			
CHANGE:			
BY:			
TITLE:	SENSENIH PROPELLER COMPANY		
ASSEMBLY:	CESSNA SPINNER MODIFICATION		
NO. REQUIRED:	1		
IN PLACE OF:	SUPERCEDES		
DRAWING NUMBER:	B-1745		



* ORIGINAL McCAULEY BOLT KIT
(*B-4622-20) CAN BE USED.

NOTE: DRAWING NOT TO SCALE

Tolerance unless otherwise specified:										Please report discrepancies									
SENSENICH PROPELLER COMPANY																			
LANCASTER, PA																			
DO NOT SCALE DRAWING										ALL DIMENSIONS ARE UNLESS OTHERWISE NOTED									
Material	Stock	Heat Treat	Finish	Weight	No. Req'd	Scale	Designed By	Drawn By	Checked By	Eng. App'd									
Assembly:											74DM7S14								
No. Req'd:											INSTALLATION								
Assembly:											CESSNA								
No. Req'd:											SPINNER								
Ur.	Date	Change	By	In Place Of:															
				Superseded By:															
				SPC-B901															