

# Cleveland

Wheels & Brakes

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# PRODUCT REFERENCE MEMO

## MINIMUM WEAR LIMITS FOR PIPER AZTEC DISCS 164-00206 AND 164-03206

To determine the replacement of discs and brake lining on the Piper Aztec using either 164-00206 or 164-03206 disc, first measure the lining thickness as shown in the diagram (Fig. 1) below. Linings worn below .100 inch are cause for replacement.

If, after measuring linings, they are still useable or replaced, measure the cumulative thickness of two linings, disc, and pressure plate as shown (Fig. 2). If the stack measures less than 1.00 (1-inch) with good linings, (linings above .100 inch) the brake discs are considered below minimum wear thickness and should be replaced.

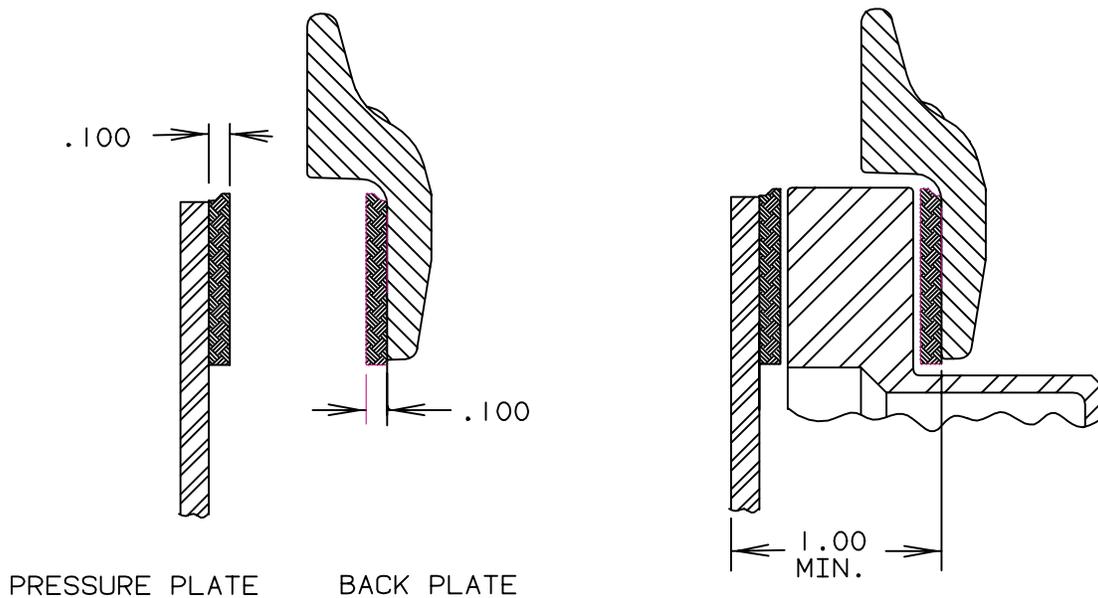


Figure 1  
Lining and Disc Wear Limits