

Cleveland

Wheels & Brakes

Parker Hannifin Corporation

Aircraft Wheel & Brake

1160 Center Road, P.O. Box 158

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PRODUCT REFERENCE MEMO

REPLACEMENT OF BRAKE INLET FITTING ON AIRCRAFT EQUIPPED WITH 199-73 CONVERSION KIT

APPLICABILITY: All aircraft converted to Cleveland Main Wheels & Brakes per Parker Hannifin, Aircraft Wheel & Brake Conversion Kit No. 199-73:

Beech 58P and 58TC per STC SA178GL

Beech 60, A60 and B60 per STC SA179GL

PURPOSE: Repositions inlet hose to prevent possible contact of fitting and hose to aircraft gear and gear door turnbuckle during landing with low struts

PROCEDURE: At owner's discretion, perform the following:

1. Block wheels and release parking brakes.
2. Remove existing brake inlet fitting P/N 104-04700.
3. Install new inlet fitting P/N 104-03100.
4. Retract gear and check for clearance between hose and wheel well rib. Inlet fitting may be rotated as needed for hose clearance.
5. Bleed brakes.
6. Make a log book entry referencing this activity and return aircraft to service.

MATERIALS REQUIRED:

<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
104-03100	Inlet Fitting	2
Converts one (1) aircraft.		